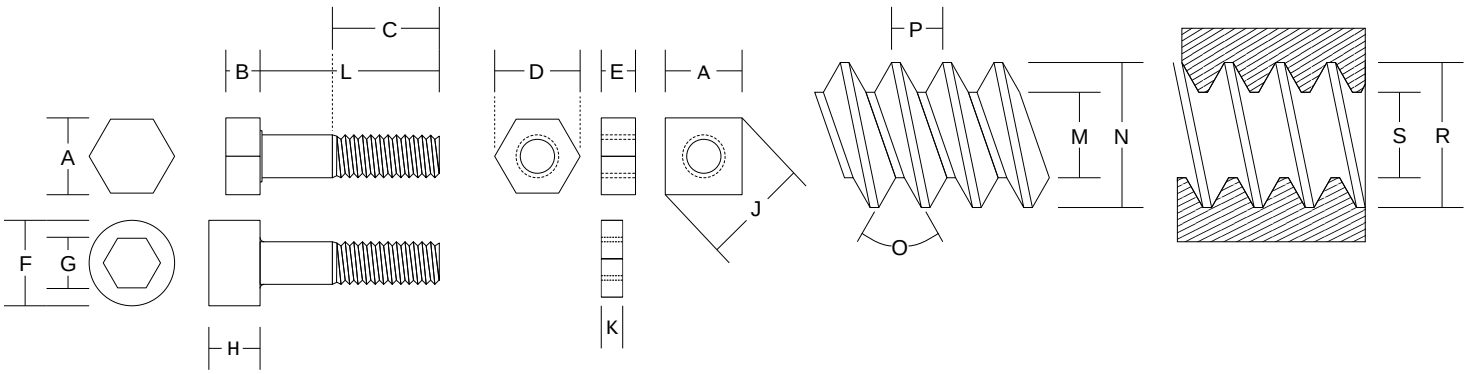


E IS FULL HEIGHT NUT
K IS HALF HEIGHT (LOCK) NUT

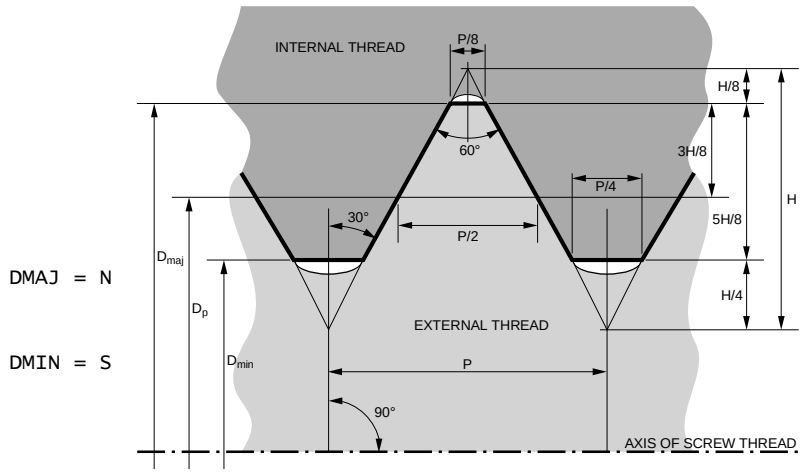
Metric Bolts

										COARSE	FINE	SFINE	DRILL COARSE
	A/F	B	C	D	E	G	H/N	J	K	P	P	P	S = N-P
M3	5.5	2.13	12.0	6.4	2.4	2.5	3.0	-	1.8	0.5	-	-	2.5
M4	7.0	2.93	14.0	8.1	3.2	3.0	4.0	-	2.2	0.7	-	-	3.3
M5	8.0	3.65	16.0	9.2	4.0	4.0	5.0	11.3	2.7	0.8	-	-	4.2
M6	10.0	4.15	18.0	11.5	5.0	5.0	6.0	14.1	3.2	1.0	0.75	-	5.0
M7	12.0	4.90	20.0	12.7	5.5	5.5	7.0	-	3.5	1.0	-	-	6.0
M8	13.0	5.65	22.0	15.0	6.5	6.0	8.0	18.4	4.0	1.25	1.0	-	6.8
M10	17.0	7.18	26.0	19.6	8.0	8.0	10.0	22.6	5.0	1.5	1.25	1.0	8.5
M12	19.0	8.18	30.0	21.9	10.0	10.0	12.0	25.4	6.0	1.75	1.5	1.25	10.2
M14	21.0	9.18	34.0	25.4	11.0	12.0	14.0	-	7.0	2.0	1.5	-	12.0
M16	23.0	10.18	38.0	27.7	13.0	14.0	16.0	32.9	8.0	2.0	1.5	-	14.0

COMMON ATTRIBUTES:

O = 60'

DRILL (S) IS APPROXIMATE. FURTHER ISO METRIC THREAD SPECIFICATIONS ARE NOTED BELOW:



Dmin IS APPROXIMATELY:

DMAJ - (1.082532 * P)

FOR EXAMPLE FOR M8 COARSE THREAD:

8.0 - (1.082532 * 1.25) = 6.65mm

WHERE ABOVE, S = 6.8mm

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